

schedule 60 for Plain-End Pipe
 (Data from ASME B36.10 (incorporating ASTM A53 Table 2.2))



DN	NPS	Outside Diameter		Wall Thickness		Plain End Mass		Identification
		mm	in	mm	in	kg/m	lb/ft	
200	8	219.1	8.625	10.31	0.406	53.09	35.67	
250	10	273.0	10.750	12.7	0.500	81.53	54.79	XS
300	12	323.8	12.750	14.27	0.562	108.93	73.22	
350	14	355.6	14.000	15.09	0.594	126.72	85.13	
400	16	406.4	16.000	16.66	0.656	160.13	107.60	
450	18	457	18.000	19.05	0.750	205.75	138.30	
500	20	508	20.000	20.62	0.812	247.84	166.56	
550	22	559	22.000	22.23	0.875	294.27	197.60	
600	24	610	24.000	24.61	0.969	355.28	238.57	

schedule 60 for Threaded and Coupled pipe
 (Data from ASTM A53 Table 2.3)



DN	NPS	Outside Diameter		Wall Thickness		Plain End Mass		Identification
		mm	in	mm	in	kg/m	lb/ft	
250	10	273	10.75	12.7	0.5	83.17	55.55	XS

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60